



SPECIFICATION OF PART MARKING REQUIREMENTS

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REVISION NOTICE

- Initial Release: 7 May 2018
- Revision A: 12 Feb 2019 - Divided specification into two. One specification is for deliverable product (MIL-130) part marking. Other specification for internal Bag and Tag. Removed 3.4.9
- Revision B: 10 Dec 2019 - Updated figure 9 for clarification, clarified the use of Usage Decision and pull tickets for Bag and Tag operations, clarified that figures 1-10 are examples only, added statement that marking should happen at earliest point in process
- Revision C: 17 Sep 2024 - Updated proprietary and copyright statement and name of company. Removed reference to Figure 12 in 3.7.1.2.1 B. Removed the word 'Delivered' from 3.7.1 to apply that section to all product we build and not just level/deliverable product. Corrected paragraph numbering inconsistencies introduced in revision B.

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DEFINITIONS

The following definitions apply to words and phrases used in the body of this specification and/or associated documents.

Approximately As Shown – The intent of this statement is to allow flexibility in the marker location. The general interpretation of “Approximately As Shown” is to allow marking in the surrounding area (within three inch area is recommended) providing the marking is permanent, legible, and does not interfere with other markings, parts, or subsequent assembly steps. The purpose is to provide location criteria that are not restricted to locating dimensions or tolerances. A great deal of flexibility should be allowed when “Approximately As Shown” is encountered on a drawing.

Bag and Tag – Bag and Tag in this document refers to attaching a label or tag to either the item or the intermediate/supplemental container (bag, box, attachment tag, etc.) for the purpose of identifying kits, systems, and/or deliverable items.

Commercial and Government Entity (CAGE) Code – Are used internationally where they are also known as NCAGE Codes. CAGE Codes issued to U.S. organizations are a five-position alphanumeric with a numeric in the first and last positions (e.g. 27340, 2A345, 2AA45, or 2AAA5), excluding the letters I and O. The codes are issued for organizations that manufacture and/or control the design of items supplied to a Government military or civil agency or assigned to U.S. organizations, primarily for identifying contractors in the mechanical interchange of data required by the Military Standard Contract Administration (MILSCAP) and the Service/Agency automatic data processing (ADP) systems.

Commercial Off-The-Shelf (COTS) – Any item of supply that is sold in substantial quantities in the commercial marketplace and offered to the government without modification in the same form in which it is sold in the marketplace. These set rules are defined by the Federal Acquisition Regulation (FAR 12.103 Commercially Available Off-the-Shelf [COTS] Items).

Contained Product – Any product that is stored in a single container, to which a part/piece marking can be applied (i.e. transit case, Electrostatic Discharge (ESD) bag, etc.).

Container – Transit case, ESD bag, or other enclosure (excluding totes & pallets).

CSW – L3Harris Technologies, “Communications Systems-West”

Design Activity – An organization that has, or has had, responsibility for the design of an item.

Engineering Drawing Package – Referred to as “Drawing” throughout this document, is a revision control and released engineering drawing which may include an associated parts list.

Identification Marking – Any marking on a product used for identification and, if applicable, traceability. Same as part/piece marking.

Item - An article, used in this specification to relate to a part, assembly, or equipment.

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Loose Items – Items that are not stored in a single container (i.e. pallet, multiple transit cases, etc.).

Machine Readable Information (MRI) marking - A pattern of bars, squares, dots, or other specific shapes containing information interpretable through the use of equipment specifically designed for that purpose. The patterns may be applied for interpretation by digital imaging, infrared, ultra-violet, or other interpretable reading capabilities.

Manufacturer (MFR) – An individual, company, corporation, firm, or Government activity who controls the production of an item; or produces an item from crude or fabricated materials; or assembles materials or components or parts, with or without modification, into a more complex item.

Matched Set – Those parts, that are machine or electrically matched, or otherwise mated, and for which replacement as a set is essential.

Material Number – Material Number and Part Number: A numbering convention used as an identifier of a particular part design. Material Number and Part Number may be used interchangeably throughout this document.

Modified Off-The-Shelf (MOTS) – A COTS item that is modified by the vendor to meet specific CSW requirements, see PCD. Once the COTS item becomes a MOTS item, it is the responsibility of CSW to manage the modified change.

NATO Commercial and Government Entity (NCAGE) Code – Are used internationally and are sometimes called CAGE Codes. NCAGE Codes issued to organizations located in North Atlantic Treaty Organization (NATO) member nations (excluding U.S.) and other foreign countries are a five position alphanumeric requiring an alpha in either the first or last position (e.g. AA123, 3AAAA, AAAA3, K2345 or 2345K). The codes are issued for organizations that manufacture and/or control the design of items supplied to a government military activity or civil agency.

Next Higher Assembly (NHA) – The next material number/routing number that a current assembled product will go into.

Nomenclature – The approved item name or the name as designated in the contract documents.

Part Number –Part Number and Material Number: A numbering convention used as an identifier of a particular part design. Part Number and Material Number may be used interchangeably throughout this document.

Part/Piece Marking – Same as Identification Marking.

Permanent Marking - Marking which will ensure identification during the normal service life of the item.

Point of Use –

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- Point of use for an end item deliverable is when the product is put into use or service by a CSW customer.
- Point of use for sub-assemblies or components in the CSW build process is when they are consumed into the next higher assembly.

Procurement Control Drawing (PCD) - A Procurement Control Drawing shall be used to document commercially available and/or CSW-defined vendor-developed items. CSW may have a vendor make modifications or alterations to the Commercial-Off-The-Shelf (COTS) part such that it will meet CSW's specific application requirements. These modifications to a COTS part deem the part to be a MOTS part. The vendor is directed to ship parts as identified by the vendor's CAGE Code, part number, and the requirements in Table 1 of the PCD.

Routing Number – A number used by the place of manufacture for traceability of the build of a product (see Shop Order Number).

Source Control Drawing (SCD) – A Source Control Drawing (SCD) is used to document source controlled parts, where the design, configuration, and verification is controlled by the originating design activity, CSW. Part marking is applied in accordance with the requirements specified on the SCD.

Shop Order Number – A number used by the place of manufacture for traceability of the build of a product (See Routing Number).

Technical Publication – An electronic file of a document that describes the capabilities, use, maintenance, and support of a product.

Temporary Marking - Marking which will ensure identification during ordinary handling and storage of items prior to final assembly and use.

Traceability Number - A number that references the product/part build that can be used for traceability of the manufactured product. This number originates from where the product was originally manufactured. (I.E. Shop Order number, Routing number, or Build number)

Vendor Item Control Drawing (VICD) – A Vendor Item Control Drawing is used to document commercially available parts, sold as is without CSW defining requirements (not modified or altered). These are COTS parts (and the vendor is directed to ship parts as identified by the vendor's CAGE Code and part number).

Workmanship and Specifications Manual (WSM) – Manual which contains CSW workmanship and specifications for deliverable product.

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1. PURPOSE AND SCOPE

This Engineering Specification provides requirements for part marking of all deliverable products received and built at CSW. The intended use of this specification is for personnel that are engaged in determining, applying or assessing required part markings.

Note: This document does not include the requirements for marking qualified Department of Defense (DoD) items with an Item Unique Identification (IUID). IUID is not the same as serialization. IUID is a DoD asset management system for tracking DoD items for the duration of the item's lifecycle within the DoD system.

2. APPLICABLE DOCUMENTS

The following documents form a part of this document to the extent specified herein:

2.1 GOVERNMENT DOCUMENTS

<u>Document</u>	<u>Title</u>
MIL-STD-130	Identification Marking of US Military Property

2.2 NON-GOVERNMENT DOCUMENTS

<u>Document</u>	<u>Title</u>
SAE AS478	Identification Marking Methods

2.3 CSW ENGINEERING DOCUMENTS

<u>Document</u>	<u>Title</u>
IS-001	Use of Non-Specified Hardware/Material and Drawing Notes
IS-002	Alternate Piece Marking Method
IS-008	Material Number/Suffix Configuration
8113191	Specification for Identification Plate Format

2.4 DOCUMENT CONFLICTS

In the event of conflict between the documents referenced herein and the contractual requirements, the requirements of the contract shall be considered superseding requirements. In the case of conflict between documents referenced herein and the contents of this standard, the contents of this standard shall be considered a superseding requirement.

3. GENERAL REQUIREMENTS

3.1 PERSONNEL RESPONSIBILITIES

All personnel that apply part markings covered by this specification shall do so in accordance with the requirements herein.

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3.2 ORDER OF PRECEDENCE FOR PART MARKING – CSW DRAWINGS

The applicable part marking requirements of product shall be per the following documents, which are listed in order of precedence:

- A. Approved engineering drawing package (inclusive of parts list), provided the drawing package meets the minimum requirements of this specification
- B. This part marking specification (1000154383)

In case of conflict between this part marking specification and the approved engineering drawing package, the engineering drawing package shall govern.

3.3 PART MARKING SPECIFICATION RELEASE

Initial Release and Subsequent Revisions:

The initial release and subsequent revisions to this specification shall, in general, not affect released build processes that were issued prior to release or while a previous revision was in effect. A revision to this document shall not be grounds for requiring that such build processes be correspondingly updated. Purchased parts shall be afforded the same release/compliance criteria with the exception of having a transition period ending on January 1, 2020.

3.4 GENERAL PART MARKING INFORMATION AND REQUIREMENTS

- 3.4.1 Part marking shall be as permanent as the normal life expectancy of the item and be capable of withstanding the environmental tests and cleaning procedures specified for the item to which it is affixed.
- 3.4.2 Part Marking/serialization should be done at earliest point in process to maintain traceability of product.
- 3.4.3 Part marking shall be legible. Normally, all characters shall be legible without magnification. However, where space or surface condition limits the size of characters that may be used, legibility with 3X magnification maximum is permissible.
- 3.4.4 Markings shall be visible, have contrasting color, and be placed on a clean, contamination-free surface.
- 3.4.5 Characters may not contain serifs (small decorative line added as embellishment). San-serif (without serifs) fonts (i.e. Arial, Futura, or Tahoma) are required.
- 3.4.6 The location may be identified by a leader pointing to a chain line box or the actual information to be marked, indicating approximate marking location or if necessary, by dimensionally locating the marking where it will be applied. “Approximately As Shown” rules apply when utilizing a chain line box to locate part marking. An accompanying note indicating “Locate Approximately As Shown” is not required

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3.4.6.1 Phantom lines (— — — — —) on drawings designate “Near Side” location of marking.

3.4.6.2 Hidden Lines (— — — — —) on drawings designate “Far Side” location of marking.

3.4.6.3 Drawings may state Near Side or Far Side directly on the drawing

3.4.7 If location is not specified, the part mark label should be placed in a location that ensures readability.

3.4.8 Materials and marking methods used to part mark shall meet the requirements called out on the drawing, contract, or MIL-STD-130 for permanency and legibility.

3.4.9 When CSW drawings call out to part mark per WSM, S01, or similar, it is a direct reference to this engineering specification.

3.4.10 CSW cable drawings typically call out a variable table which defines the appropriate marking for that item. Multiple labels may be used in different locations to meet the marking requirement.

3.4.11 Part marking information may appear on one or multiple lines in order to meet size constraints of the item being marked.

3.4.12 Processes performed after marking which may reduce legibility (such as vapor or grit blasting, tumbling, etching, etc.) shall be controlled to prevent loss of legibility.

3.4.13 Machine readable information (MRI) marking with linear bar code or 2D matrix shall be in compliance with MIL-STD-130.

3.4.14 If an item requires serialization, the serial number shall be included on the item as designated in this document.

3.4.15 Electro-static-discharge (ESD) symbols are subject to the application methods, permanency and legibility of MIL-STD-130.

3.4.16 Electro-static-discharge (ESD) symbol may be included on CSW part mark labels.

3.5 CSW PART NUMBERS THAT INCLUDE SUFFIXES (CREATED PRIOR TO JULY 2013)

The contents of CSW Internal Specification IS-008, *Material Number/Suffix Configuration* must be understood prior to applying part mark labels to material numbers containing suffixes.

IS-008 establishes the standard format for Communication Systems-West (CSW) material numbers conventions.

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3.6 PART MARKING LABEL – INTERNAL TO CSW

3.6.1 Materials

The primary marking method, internal to CSW, is the application of labels that are imprinted with the required marking information. CSW has qualified the label materials, by CSW part number, as meeting the requirements of MIL-STD-130.

3.6.2 Alternate Piece Marking Method

CSW Internal Specification IS-002, *Alternate Piece Marking Method*, authorizes the application of alternate part marking methods without a formal Engineering Change.

3.7 PART MARKING CONTENT REQUIREMENTS PER SITUATION

3.7.1 Part Marking For Product

- A. CSW CAGE Code - of design activity (e.g. 06401)
- B. CSW Part Number - includes suffix (dash number), where applicable
- C. Serial Number or Traceability Number - Serial Number of the product being marked or Traceability Number for non-serialized product
 - Non-serialized product shall receive a traceability number. The most common traceability number is an associated Job/Batch/Lot/Build/Shop Order number
- D. Manufacturer's CAGE Code, if manufactured by CSW Supplier
- E. Revision Letter:
 - Part number revision or Parts List revision, if a parts list is a separate document
 - Exceptions to revision letter marking requirements stated in Section 3.7.8 below

Note 1: Additional label content or information beyond the required text, as designated in 3.7.1, shall not be added directly to a part mark label unless it meets the ESD exception in 3.4.15, 3.4.16 and the CSW drawing notes. When additional part marking information is required by contract, by default, a separate label shall be added in close proximity to the part marking defined above.

Note 2: Cable and Harness Assemblies Manufactured To CSW Engineering Drawings

- Cable and harness assemblies shall be marked with the same information as shown above, unless otherwise noted on the drawing's Variable Table, notes, or IS-008 exemption.
- For cable part marking, the shop order number is often placed on a second part marking label for traceability, when not listed in the Variable Table. This label contains the traceability number and/or revision or if applicable the serial number.

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3.7.1.1 Supplier Manufactured Products To CSW Source Control Drawings (SCD)

If the SCD does not provide part marking requirements/information, the item is to be marked in accordance with this specification as shown in Figure 3 or Figure 4.

3.7.1.2 Supplier Manufactured Products To Vendor Item And Procurement Control Drawings

Products documented on Vendor Item Control Drawings (VICD) and Procurement Control Drawings (PCD) shall be part marked in accordance with the drawing information and requirements, respectively. When the drawing does not impose part marking requirements, the manufacturer's marking method will suffice.

3.7.1.2.1 This Section Applies to CSW Receiving Inspection:

A. Non-Serialized Material (per SAP Material Master)

COTS and MOTS products received with the CSW VICD or PCD marking identifier, including the part revision level as ordered, are acceptable as is. COTS and MOTS products received without CSW VICD or PCD marking identifier (i.e. VICD or PCD part number, and revision) shall be labeled upon Receiving Inspection acceptance and as described below:

- The products shall be marked by application of an *auxiliary identifier label* (see 3.7.1.2, Note 1) that contains the VICD or PCD part number and revision. This label may be applied to the intermediate/supplemental container (i.e. bag, box, etc.), which then becomes a part of the individual item, and is managed as a component of the item, up to the "point of use" of the item.
- CSW label format preference is to not apply the CSW CAGE Code to this *auxiliary identifier* (i.e. Auxiliary Identifier Label, Usage Decision Label or Pull Ticket). Neither the inclusion nor exclusion of the CSW CAGE Code constitutes a nonconforming condition for VICD and PCD *auxiliary identifier*.

B. Serialized Material (per SAP Material Master)

- The products shall be identified by application of an auxiliary identifier label (see 3.7.1.2, Note 1) that contains the VICD or PCD part number, revision and CSW assigned serial number. This label may be applied to the item, preferably near the manufacturer's part marking. In the event this is not feasible, apply the label on the intermediate/supplemental container (i.e. bag, box, etc.), which then becomes a part of the individual item, and is managed as a component of the item, up to the "point of use" of the item.
- CSW label format preference is to not apply the CSW CAGE Code to this auxiliary identifier. Neither the inclusion nor exclusion of the CSW CAGE

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Code constitutes a nonconforming condition for VICD and PCD auxiliary identifier.

Note 1: This label may be applied to the intermediate/supplemental container (i.e. bag, tag, box, etc.), which then becomes a part of the individual item, and is managed as a component of the item, up to the Point of Use of the item. This method of providing for COTS/MOTS identification is prescribed in MIL-HDK-61A, Configuration Management Guideline. Appendix C of MIL-HDBK-61A provides guidance for management of COTS, and in section C.2.3.3 states: ***“The integrator must be allowed the latitude to compensate for inconsistencies and poor practices by COTS suppliers. Such remedies include auxiliary identifiers and decals applied at the time of incoming inspection for inventory control, serialization, configuration control and accounting.”***

Note 2: Exceptions to revision letter marking may apply to COTS / MOTS - See “Revision Letter Exceptions” in Section 3.7.8.

Note 3: As a reference only, positive correlation of the supplied material to the CSW VICD or PCD may be accomplished by any of the following methods (see WS-012 for criteria):

- Verification of supplier markings (i.e. vendor part number, logo, etc.) that correlates to information in the VICD or PCD drawing
- Comparison of the product to supplier drawings, specifications or catalog descriptions as referenced by the VICD or PCD drawing
- Verification of supplier documentation (i.e. certifications, delivery records, etc.)
- Comparison and verification to CSW Receiving Inspection (RI) inspection plans

3.7.1.3 Products With Identification Plate Requirements

Use of Identification Plates for product identification will be in accordance with contract, drawing requirements, and ID Plate specification (8113191). If an identification plate is required, the required format, nomenclature, and location will be clearly described within CSW and/or customer drawings, specifications, or specified instructions.

Note: When the identification plate does not contain the requirements stated herein (i.e. CAGE code, revision letter, etc.), an additional identification label shall be applied.

3.7.1.4 Industry Standard Parts

Industry Standard parts do not require part marking. These parts are controlled by their respective standard. An auxiliary identifier (3.7.1.2, Note 1) may be used for temporary marking. Some examples of these parts are as follows (but not limited to):

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- MIL Standard Parts
- NAS Parts
- MS Parts
- AS Parts
- AN Parts

3.7.1.5 Matched Set Items - With Next Higher Assembly

The Next Higher Assembly will be the common matched set identifier. All pieces of the set shall be marked using Figure 5 to facilitate tracking and re-assembly.

3.7.1.6 Matched Set Items - No Next Higher Assembly

One piece of the matched set will be the common matched set identifier. All pieces of the set shall be marked using Figure 6 to facilitate tracking and re-assembly.

3.7.2 Part Marking of Items

3.7.2.1 Technical Publications

Technical Publications, when printed, may carry the Teamcenter assigned technical publication number on them. This number represents the electronic file and is not the accepted part marking number. The accepted part marking number is the associated hardware part number.

Note: In the CSW Teamcenter system, each technical publication file will have an associated hardware part number which is the accepted number for part marking identification

3.7.3 Temporary Part Marking

During the build phase, if the contract number is not known but required, a temporary identifier label (Material Number and Serial Number) will be applied to the assembly in the identification plate's location. All other required assembly operations, except ID Plate installation shall be completed before moving to the next higher assembly.

Temporary marking shall not adversely affect the function or serviceability of the item. On items subject to intense heat, any temporary marking method which leaves a heavy carbon deposit or sufficient detrimental residue such as, copper, zinc, etc., should be avoided or, when used, should be removed before being subjected to intense heat.

3.7.4 Manufacturer Part Marking Method Recommendations

Manufacturers of supplied material, which is not of CSW design, often apply their own recommendations for part marking material they produce. In the event of a conflict between the text of this document and the marking methods provided by the material manufacturer, the manufacturer's marking method shall take precedence, provided the method and format is in accordance with SAE AS478, MIL-STD-130, or another industry recognized marking specification.

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3.7.5 Alternative Part Marking Methods

When products cannot be marked due to lack of marking space or the marking would have a deleterious effect on the product, the marking shall be applied to a supplemental container (i.e. bag, box, attachment tag, etc.). This product identification marking is intended to meet MIL-STD-130, *Identification Marking of U.S. Military Property* and shall contain the same content as specified herein.

3.7.6 CSW Bag And Tag Identifier (Auxiliary marking - not a substitute for Mil-Std-130 part marking)

Bag and Tag labels shall be applied to the item or the intermediate/supplemental container (bag, box, etc.) for the purpose of marking kits, systems, and/or deliverable items.

Bag and Tag labels shall not be used to seal containers.

Additional bag and tag requirements are NOT required if the items drawing locations are identified for each part (i.e. transit case, rack, drawer, etc.).

Note: CSW Auxiliary Identifier Label, Usage Decision Label or Pull Ticket may be used as Bag and Tag identifiers.

3.7.7 Bag & Tag Label Format

3.7.7.1 Single CSW Part Number (May Be Multiple Count) In A Single Container

When a single CSW Part Number is placed inside a container, the Bag & Tag Label in Figure 7 shall be used.

3.7.7.2 Multiple Items In A Single Container

When multiple CSW Part Numbers are placed inside a single container sent to Quality Assurance Shipping, the Bag & Tag Label shown in Figure 8 shall be used.

3.7.7.3 Multiple Parts That Belong To A Single Part Number Inside A Container

When a Part Number includes loose items (i.e. rail slides, extra hardware, etc.) the Bag & Tag Label shown in Figure 9 shall be used. These loose items may or may not have CSW Part Numbers.

3.7.7.4 Single Part Number Multiple Containers

When kits or systems consist of multiple pallets or containers each pallet/container shall be identified using the Bag & Tag Label shown in Figure 10.

3.7.8 Revision Letter Exceptions

The decision to require revision letters in the part marking text was based on a "best practice" process and due to some CSW customers requiring application of revision

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letters. It has been determined for products that do not have a contractual requirement for a revision, and are procured from CSW suppliers in accordance with CSW drawings that do not require revision letters in the part marking, it is not necessary to re-label or add revision letters to meet the requirements of this specification. This exception, allowing acceptance of product part markings without revision letters, only applies to procured products that are supplied to CSW's drawings where:

- A. The applicable drawing does not specifically require the application of the part revision letter to the part marking.
- B. There is not a contractual requirements for revision letter marking as identified in the applicable Quality Assurance Program Plan (QAPP).

4. PART MARKING EXAMPLES – FIGURE 1 THROUGH FIGURE 10

The Figures 1 – 10 below are examples ONLY.

Applicable to the examples: The essential information within the examples is required as it pertains to each part marking scenario. Characters such as colons (:) may be omitted and a slash (/) may be used in lieu of the word “of” (i.e. 1 of 6). These are not considered information essential to the labels/part markings.

4.1 Order and arrangement of essential information (CSW's CAGE Code/Part Number, Serial Number, Revision, Traceability Number and Manufacturer's CAGE Code) to be at the discretion of the manufacturer, unless specified by the drawing/variable table. All must be clearly legible.

4.2 Part marking information may appear on one or multiple lines in order to meet size constraints of the item being marked.

4.3 06401 is CSW's CAGE code

4.4 60090485-000 and 1000421400 are representative of CSW legacy (with suffix) and CSW current (no suffix) part numbers, respectively

4.5 “MFR: XXXXX” is representative of the Manufacturer's CAGE Code

4.6 “10023451” is representative of the Traceability Number

4.7 SN is an abbreviation for Serial Number and REV for Revision

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Example Figures 1 Through 10

**06401 60090485-000
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Figure 1 (Above) - Example for Serialized Products Manufactured to CSW Drawing at CSW

**06401 1000421400
10023451 REV: B**

Figure 2 (Above) - Example for Non-Serialized Products Manufactured to CSW Drawing at CSW

**06401 60090485-000
SN: 001 REV: B
MFR: XXXXX**

Figure 3 (Above) - Example for Serialized Products Manufactured to CSW Drawing at Supplier

**06401 60090485-000
10023451 REV: B
MFR: XXXXX**

Figure 4 (Above) - Example for Non-Serialized Products Manufactured to CSW Drawing at Supplier

**06401MSET40008739-000
SN: 71
CONSISTING OF:
A26975-000 SN: H1905
A27000-000 SN: H1905**

Figure 5 (Above) - Example of Matched Set in a Next Higher Assembly

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**06401MSET60053014-001
SN: 12
CONSISTING OF:
60053014-001 SN: 12
60053014-001 SN: 37**

Figure 6 (Above) - Example of Matched Set Label – No Next Higher Assembly

**60049166-002 QTY: 5
ITEM 10 OF: 60076942-000**

Figure 7 (Above) - Example for Bag & Tag Label – Single Part Number

**ITEM 10, 11, 12
PART OF 60076942-000**

Figure 8 (Above) - Example for Bag & Tag Label – Multiple Items inside a Single Container

**ITEM 10 60065942-001
PART OF 60076942-000
1 OF 6 (IF MULTIPLE)**

Figure 9 (Above) - Example for Bag & Tag Label – Multiple Parts that belong to a Single Part Number

**PART OF 60076900-001
1 OF 6**

Figure 10 (Above) - Example for Bag & Tag Label – Multiple Containers